

## GL1500 Saddlebag Mount Installation Instructions

1. Remove the right hand side covers, right lower fairing and unplug the right horn.
2. Remove the right muffler mounting bolt and attach air horns using stock muffler bolt. Be sure horns have approximately ¼” clearance from muffler and saddlebag. Tighten the bolt securely.(For motorcycles with a trailer hitch—use small bracket with hook on end and follow these instructions—Loosen the muffler bolt, slip the hook end of the bracket between the bolt head and saddlebag support. With the bracket pointing down, tighten the bolt securely. Next install the horn assembly to this bracket with nut and bolt supplied.
3. Remove the 1” rubber plug inside the right saddlebag located near the front.
4. Using the shorter gray jacketed wire loom, thread the end with 1 female spade and 1 eyelet through the hole and towards the main fuse next to the battery. On the end inside the saddlebag, attach the white wire to the compressor (+) and the black wire to the (-).
5. Push the long black hose all the way onto the compressor fitting. Push the hose through the 1” hole, route it behind and under the saddlebag, then over the saddlebag mount and connect with the “Y” fitting on the horns. Trim to length. If needed use a lighter or match to heat seal the outer hose jacket on both ends.
6. Install the compressor in the top and front of right saddlebag using the cable tie, the adhesive cable tie holder, and the small wood screw provided as shown in the diagram. The compressor hose and mounting tab should rest against the back of the saddlebag. NOTE: be careful to route the cable tie between the compressor and hose so as not to pinch the hose. Also the large end of the compressor should rest against the saddlebag door latch.
7. Install the other cable tie mount as shown and secure the wire loom and hose to it using the 4” tie provided.
8. Secure the wire loom to the rear brake fluid reservoir using a 4” tie, attach the black wire with eyelet to the 10mm bolt at bottom right of battery box.
9. Attach white wire from compressor loom to terminal #87 on the relay.
10. Attach the fuse holder to terminal #30 on the relay.
11. Attach wires from long gray wire loom with female ends to terminal #85 and # 86 on the relay. (it does not matter which color goes to which terminal)
12. Push the relay down into the opening just below the main fuse holder and tie it to the two fuel lines and large wires located there.
13. Attach the other end of the fuse holder wire to the topside of the main fuse holder located just to the right of the battery.
14. Turn on the ignition and test the horns.
15. Re-install the lowers and the right side covers.
16. You can use silicone sealant around the hoses and the hole in the saddlebag to make it watertight.

Congratulations, Enjoy!

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