

QUICK DETACH LOWERS KIT FOR HD'S 2005 AND NEWER  
HD019-05

1. Remove the bottom bolt and nut securing the bottom of the lowers to the crash bars (the rubber washer that is between the lower and "P" clamp, it should remain stuck to the lower). Inside the storage compartment or glove box on the lower there are two 7/16" nuts, remove these nuts and then the outer painted cover of the lower. Remove the lower from the crash bar. Remove the "P" clamp from the bottom of the crash bar.
2. Locate the lower clamps (see photo 1). Remove the knob and insert the "J" bolt and clamp assembly thru the hole on the bottom side of the lower as shown in photo (2) being sure that the original rubber washer is still in place. Screw the knob on as far as it will go to expose the last few threads on the "J" bolt. Using a vise grips as shown in photo (2) deform the last few threads, this will prevent the knob from being unscrewed too far and falling off during regular removal and installation of the lowers.
3. To install the lower with the new quick detach hardware first loosen the knob on the lower clamp as far as it will go slide the bottom of the lower into place with the black clamp facing forward and the open end of the "J" bolt facing the rear. After the black clamp is seated on the crash bar rotate the "J" bolt around and over the crash bar then tighten the knob enough to hold the clamp assembly in place loosely. Rotate the top of the lower into place on the crash bar. Loosely install the upper painted cover using two of the new upper knobs supplied (see photo 1). Slide the cover side to side slightly to see that it is fully seated on the crash bar also checking for clearance between other parts of the motorcycle then tighten the lower and upper knobs securely.
4. Repeat steps 1 thru 3 on the opposite lower.
5. To remove the lowers first remove the two upper knobs from inside the storage compartment and then the outer painted cover. Next loosen the lower clamp knob as far as it will go, rotate the "J" bolts open end around to the rear off of the crash bar then remove the lower.

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#1

UPPER KNOBS



LOWER CLAMPS

#2



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