

TOUR-PAK RACK (#HD040) & SADDLEBAG LID RACK (#HD045)
INSTALLATION INSTRUCTIONS

REPLACEMENT OF EXISTING RACKS

1. Open the lid(s) and remove the bolts or screws that secure the existing racks to the lid(s). Remove existing rack(s).
2. The existing holes in the lid(s) should match up very closely with the screw holes in your new billet rack(s). If necessary slot the holes in the lid(s) with a file to get them to line up. The rubber washers supplied will cover slots up to 3/16". If longer slots are needed you may need to use larger rubber and metal washers not supplied.
3. Locate the screws, metal washers and rubber washers supplied. Place a metal washer onto each of the screws and then a rubber washer. A second set of hands will make this next step easier and avoid scratching the paint.
4. Locate the rack over the holes, place one screw at a time thru the lid, place a rubber washer onto the screw and get the threads started 1-2 turns.
5. Repeat with remaining holes, tighten the screws evenly and **ONLY ENOUGH TO PUT PRESSURE ON THE RUBBER WASHERS!** (approx. 12-18 in.lbs) Over tightening of the screws will over a period of time because stress cracks in the gel coat of the fiberglass and paint.

INSTALLATION ON LIDS NOT PREVIOUSLY HAVING RACKS

1. Carefully hold the rack over the lid and note the general location of the mounting legs. Cover these areas with masking or duct tape.
2. You will need a pen or pencil, tape measure, a drill and a drill bit 7/32" for saddlebag racks or 9/32" for tour-pak rack. Place the rack onto the lid, using your tape measure; center the rack front to rear, side to side as well as keeping it square to the lid. You may want to have someone hold it and then view it from different angles to be sure it is where you want it. Using your pen or pencil trace around the legs of the rack onto the tape.
3. Carefully set rack aside, then very carefully drill thru the lid at the center of the traced circles, remember smaller 7/32" for saddlebags and the larger 9/32" for the trunk. Remove the tape.
4. Install the racks as described in step #4 above for replacement of existing racks.

Thank you for purchasing a RIVCO product.

RIVCO Products, Inc
440 South Pine Street
Burlington, WI 53105
262.763.8222
rivcoproducts.com