

Installation Instructions

PF910

Parade Flag Holder

RIVCO Products, Inc.
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INSTALLATION INSTRUCTIONS #PF910
PARADE FLAG HOLDER - 1,2,3 FLAG BAR ASSEMBLY
HARLEY DAVIDSON FLH & FLT

Read instructions entirely & refer to the supplied photographs before starting.

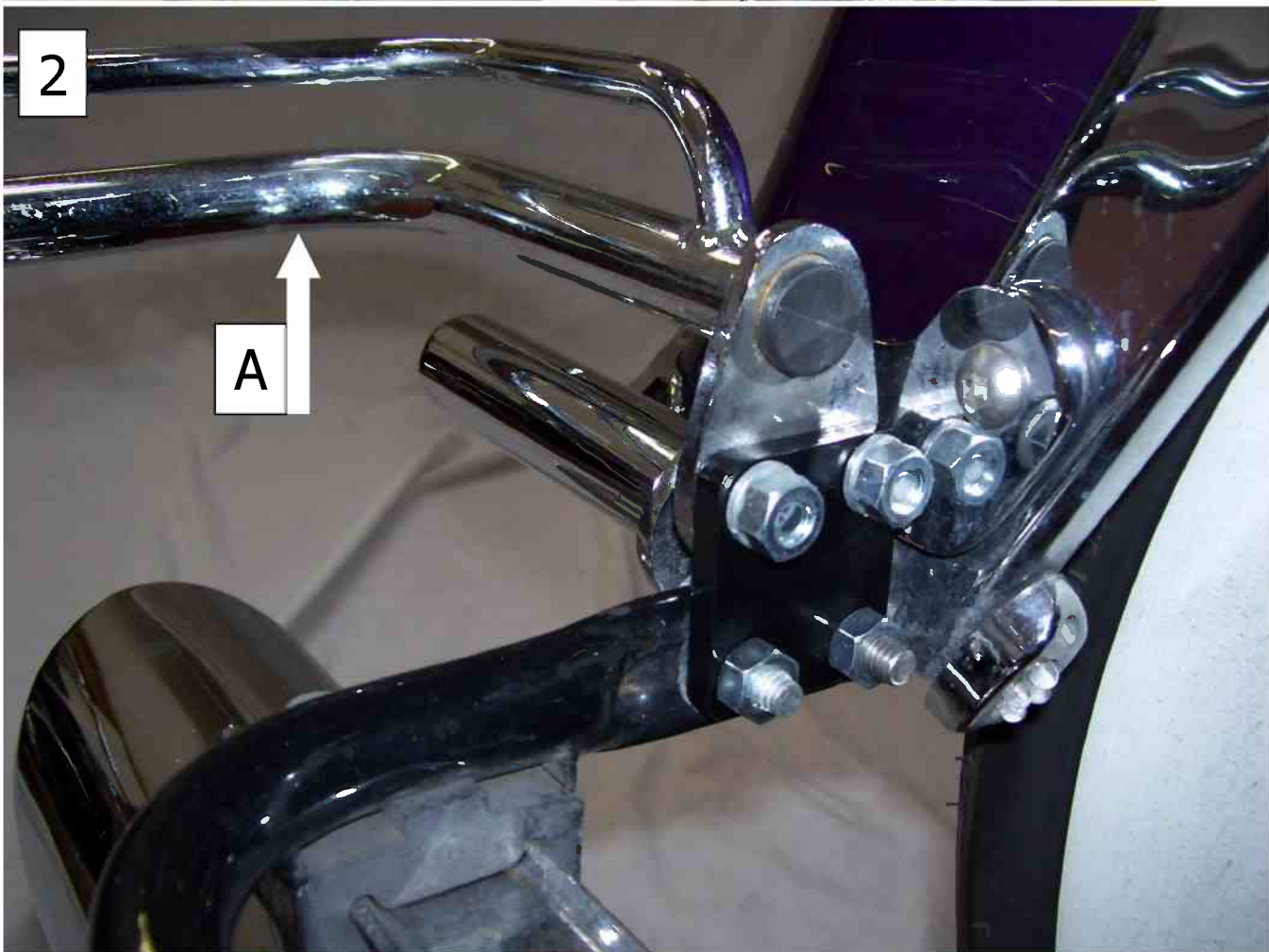
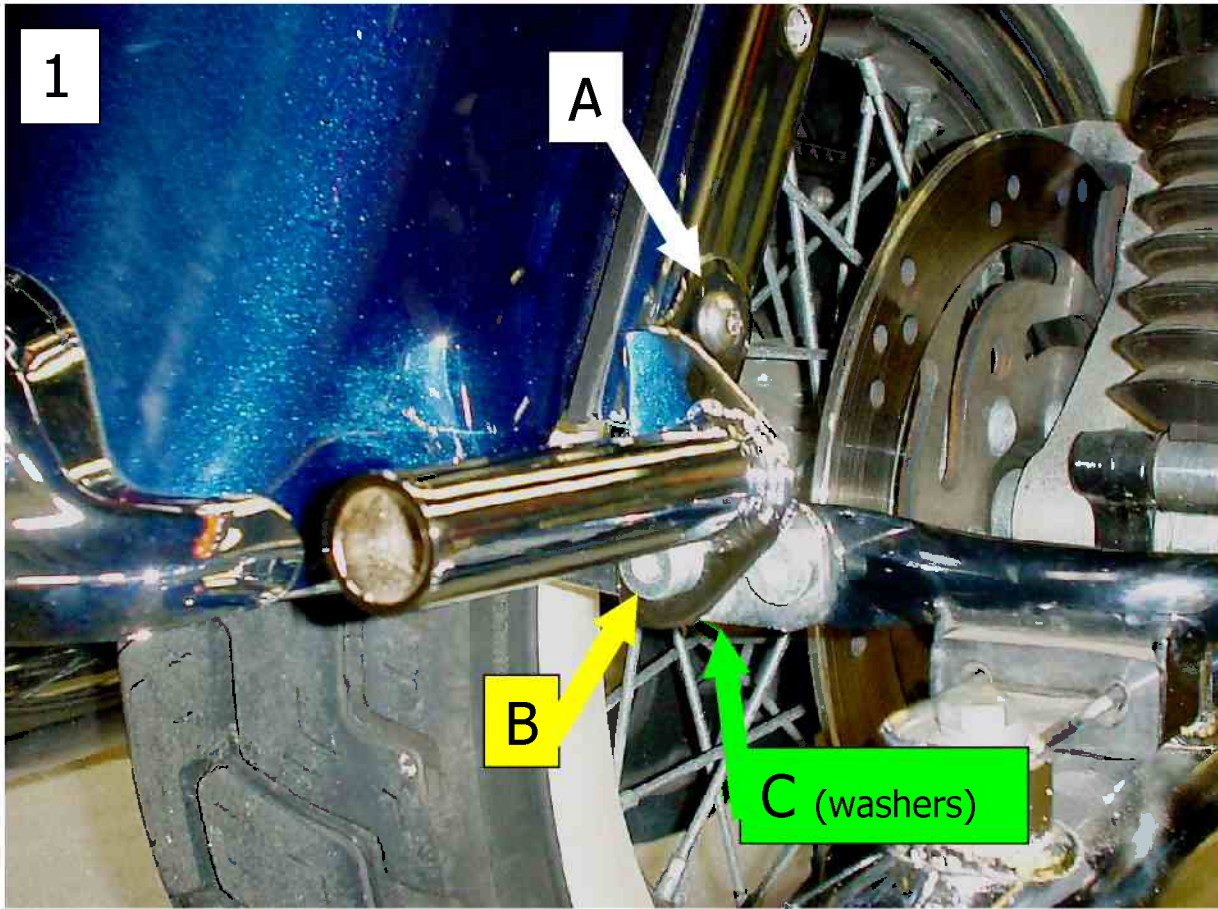
NOTE 1: When installing on FLR Road King models with saddlebag guard rails (see photo 2A) It is necessary to relocate the guard rails using the brackets and hardware as shown in photo (2) RIVCO pt# PF910-4 and must be purchased separately.

NOTE 2: When installing with Harley Davidson accessory three rail fender trim, the fender trim mounting bracket will need to be modified as shown In photo (3) and reinstalled last using only the upper bolts.

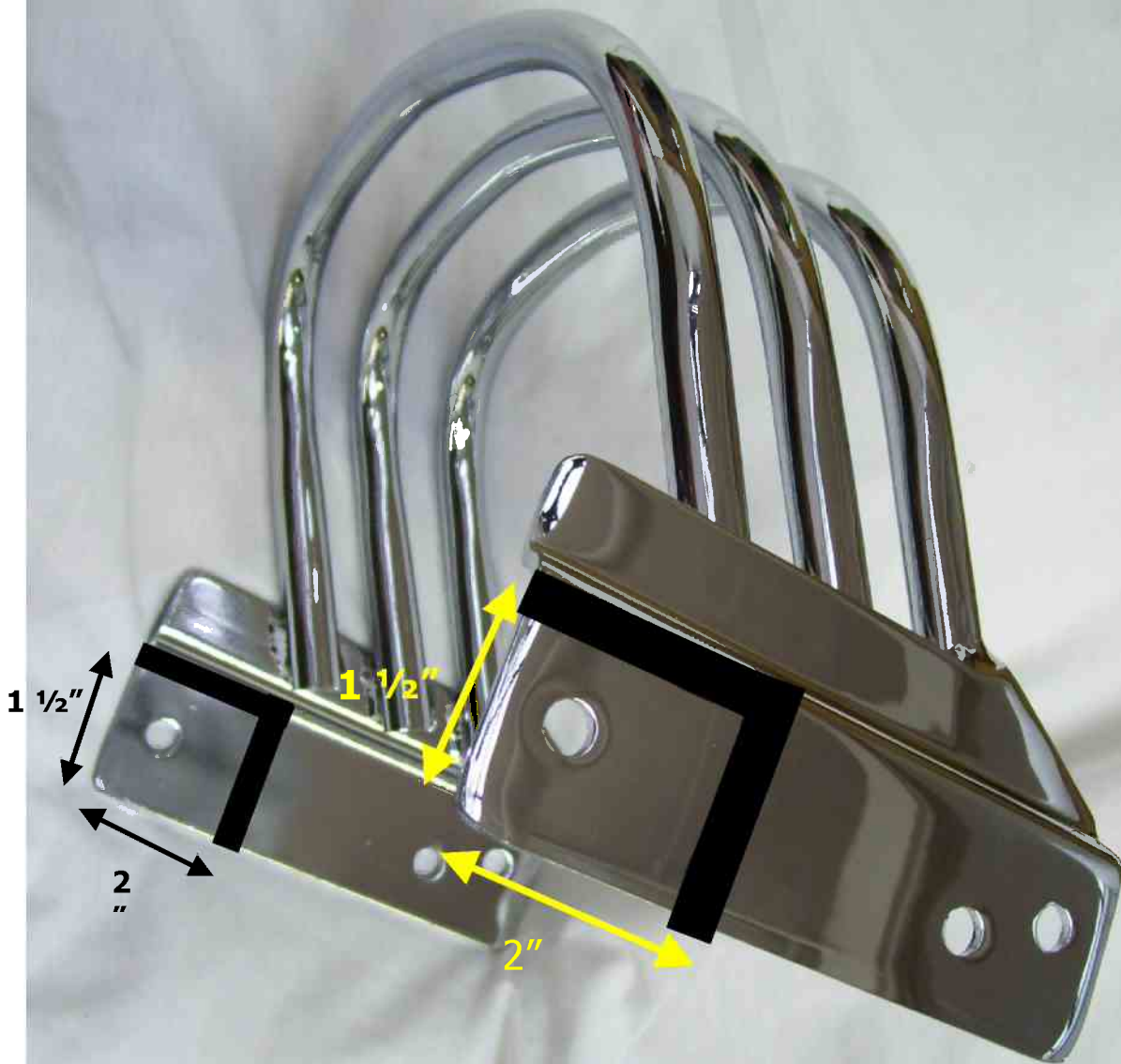
NOTE 3: When installing on Street Glide (FLXI) models it is necessary to drill a 1 ¼" hole thru the plastic filler panel that is between the fender and saddlebags. Remove this panel first, complete the installation as follows then hold the filler panel in place and on the backside trace around the chrome flag pole mount tubes with a marker. Using a 1 ¼" hole saw drill thru the filler panel from the backside in the center of the marked circle. Carefully clean up the edges of the filler panel with sandpaper. Reinstall the filler panel.

1. Remove both saddlebags & set aside. On Road King models with saddlebag guard rails. Using the above mentioned relocation kit #PF910-4 referring to step (8.) next.
2. Remove the two 5/16" bolts (photo 1 A & B) that attach the rear fender brace to the saddlebag support tube bracket on both sides (Note: Road Kings will not have a bolt in hole 1A).
3. Beginning on the right side (see photo 1) position the right flag holder mounting bracket as shown. Install one of the supplied 5/16"x1" button head Allen bolts (Use BLUE Loctite on threads) thru upper hole in bracket, into fender strut and finger tighten.
4. Refer to photo (1C). Install previously removed stock 5/16" bolt thru the mounting bracket placing one or two washers between the mounting bracket & fender brace as follows.
Road King models; use 1 supplied 5/16" washer
Glide models; use 2 supplied 5/16" washers
Install the nut finger tight. Repeat this procedure on the left side using the remaining left bracket and hardware supplied.
5. Spread a thin coat of light grease over the ends of the rods and in the mating holes of the mounting brackets. Insert flag bar assembly rods into mounting brackets. **NOTE:** you may have to loosen the flag bar rods to help align the assembly to the brackets. Tighten all flag bar rods and mounting brackets fasteners securely. Check to see that the flag holder slides in and out smoothly. If it does not you may need to loosen the bolts, realign the brackets and rods then tighten again. You can also grasp the holder firmly and twist or flex it slightly to gain the proper alignment. This step may be necessary due to variances in manufacturing tolerances from one motorcycle to another and that the fender brackets are not precision made parts. Recheck all fasteners for tightness. Insert the safety pins thru the holes in the brackets and rods then lock the clips.
6. Mount the flag holder socket onto the flag bar using the supplied 1/2" washer onto the 1/2" X 1 1/2" Lg. hex bolt from the bottom up thru the bar and into the socket. Rotate the socket to the desired position to display your flag or flags and tighten securely.
7. Insert supplied finishing plugs into empty holes. (You may need to bend open the tabs to obtain a snug fit.) Reinstall both saddlebags.
8. Loosen the clamp at the front of the saddlebag guard rails so that it can slide up on the rear crash bar. Install the relocation brackets as shown in photo (3) using the supplied hardware. Tighten the two upper bolts. Proceed with step 3 of the instructions and tighten the remaining lower bolts when you tighten the other 5\16" bolts.

Additional flag holder sockets #PF920 can be purchased separately.
Displaying up to 5 flags can done by purchasing flag holder bar #PF930
Also offer Collapsible Flag Poles #PFPOLE and 3 x 5' American Flags #PFFLAG



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The marked sections must be cut away on both sides of mounting brackets.

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