

**INSTALLATION INSTRUCTIONS
REPLACEMENT RUBBER PADS FOR
GL18000 DRIVER BOARDS**

1. Remove any loose pads, remove any remaining rubber & glue using a blade screwdriver or razor blade.
2. Rough up the chrome surface with sand paper or by scratching with the tip of a screw driver.
3. Clean any remaining glue residue off using acetone solvent or nail polish remover.
4. Clean both the floorboards and the back side of the rubber pad with rubbing alcohol.
5. Using the supplied small brush and tube of 3M weather strip adhesive, apply a thin layer of glue to both the floorboard and the backside of the rubber pad or pads. Allow to dry for 10–15 minutes or until tacky to the touch. Apply a second thin coat to both surfaces and while still wet press the rubber firmly into place and keep pressure applied evenly for 45–60 seconds.

This is a different adhesive than that used during the manufacturing process at our factory. After extensive and ongoing research, testing and development we discovered that while the original glue (a type of super glue) held well when installed in our factory, over time it is adversely affected by moisture and extreme changes in temperature. This new adhesive is used by auto makers for exterior trim, it will offer superior adhesion during extreme weather conditions. We apologize for the inconvenience and as always will strive to improve our products.