

**INSTALLATION INSTRUCTIONS  
PASSENGER FLOORBOARDS  
FOR TRIUMPH AMERICA & SPEEDMASTER (all years)  
#TA005**

**NOTE: if you are installing #TA005-5 Relocation arms at the same time as the floorboards follow the instructions below thru step five making the bolts finger tight only, then refer to the instructions for the relocation arms.**

1. Remove the 12mm nuts located behind the stock foot peg assemblies and remove the peg sets.
2. Starting on the left side locate the left floorboard assembly and left round chrome spacer block. These will be stamped with an "L" on the back side. Insert two of the 3/16" x 1/2" dowel pins supplied into the two holes where the foot peg was mounted at one o'clock and seven o'clock. Place the spacer blocks backside (stamped with the L) onto the pins
3. Place two more of the dowel pins in the holes on the outside of the block using the holes at twelve o'clock and six o'clock. Place the left floorboard assembly onto the spacer block and pins so that it is parallel to the ground or horizontal (this will be the holes closest to six and twelve o'clock on the backside of the floorboard assembly). Insert one of the 5/16" x 2" socket head bolts into the center-mounting hole. Place one of the 5/16" washers, lock washers and nuts onto the bolt and make finger tight. Recheck to be sure the floorboard is parallel to the ground.
4. On the right side install two more of the dowel pins supplied into holes where the foot peg was mounted at eleven o'clock and five o'clock. Place the remaining spacers backside (stamped with an R) onto the pins
5. Place the remaining two dowel pins supplied into the holes of the spacer block at six o'clock and twelve o'clock. Place the right floorboard assembly onto the spacer block and pins so that it is parallel to the ground or horizontal (this will be the holes closest to six and twelve o'clock on the backside of the floorboard assembly). Insert one of the 5/16" x 2" socket head bolts into the center-mounting hole. Place one of the 5/16" washers, lock washers and nuts onto the bolt and make finger tight. Recheck to be sure the floorboard is parallel to the ground.

NOTE: If you are also installing the TA005-5 relocation arms, follow those instructions next. Finally be sure to tighten all bolts securely.