

**REAR SIGNAL/LICENSE RELOCATION BRACKET
FOR SUZUKI M109 & M90
#SM9105**

1. Remove the seat. Remove the two allen screws on either side of the seat locking mechanism and remove the upper fender cover. Remove the four allen screws located beneath the upper fender cover which secure the outer painted fender. Remove the two Phillips screws located on the bottom side or underneath the inner fender (looking from the side they are about even with the end of the chrome rear fender support arms and inward of them about 1").
2. Carefully pull the rear pins of the left and right side covers out of their mounting holes/grommets of the fender, lift the front of the fender up, unplug the tail light wire connector and remove the fender. Unplug the remaining three wire connectors for the signals and license light.
3. Remove the inner rear fender/ turn signal and license light assembly by removing the four 10mm bolts on the top side of the fender and the reinforcing plate.
4. Lay the fender/light assembly upside down on a towel or rug to prevent scratching. Remove the signals, license light and license from the inner fender. Cut the lower portion off of the inner fender as shown in photo (1). While a hacksaw will do the job, using a heavy stiff wire like a piece of a coat hanger heated red hot with a propane torch does a neater job with less effort. You can trim any burrs or rough edges using a file or utility knife.
5. Install the turn signals, license light and license onto the new mounting bracket as shown in photo (2) note that the left signal has a green wire and the right a black wire.
6. Set the light/license/bracket assembly in place over the matching holes of the steel inner fender support. Set the cut inner fender back into place then the reinforcing plate and install the four 10mm bolts, tighten securely. Route the signal and license light wires back up thru the holes on the inner fender and reconnect them.
7. Install the outer painted fender/tail light by plugging in the wires first then installing the two Phillips screws from the bottom and the four allen screws on top and tighten a six securely. Push the side cover pins back into the grommets on the fender. Install the upper fender cover using the remaining two allen screws and the seat.

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SUZUKI M109 LICENSE PLATE RELOCATION KIT

#2



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